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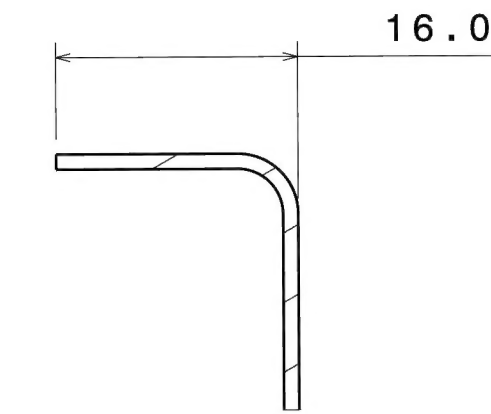
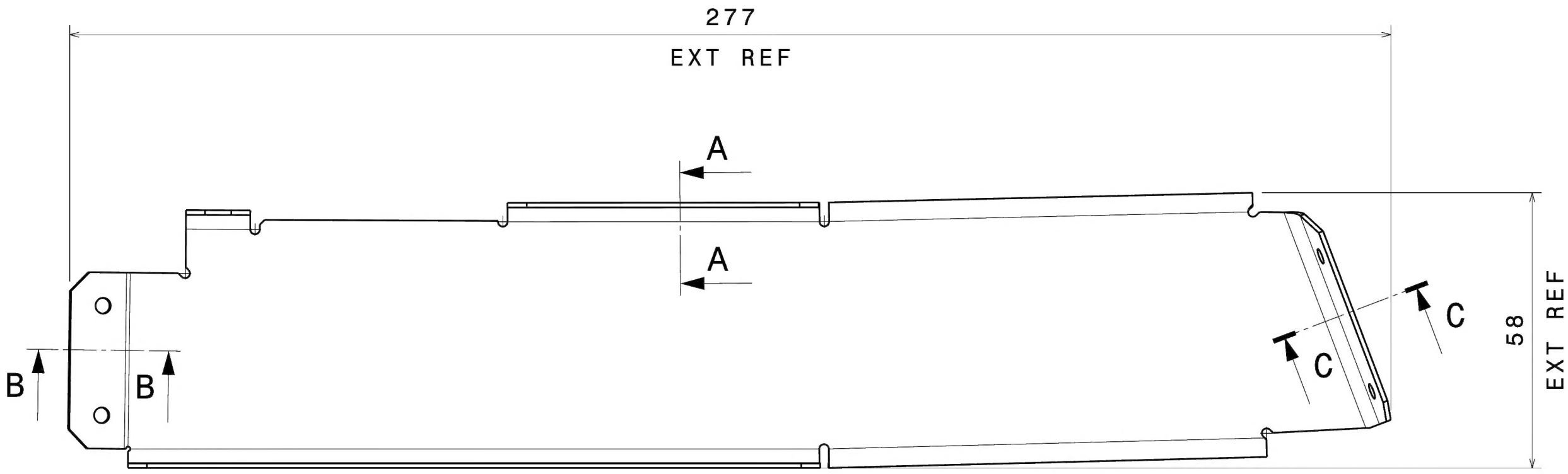
DRG NO
QB21902/QB21903

SH
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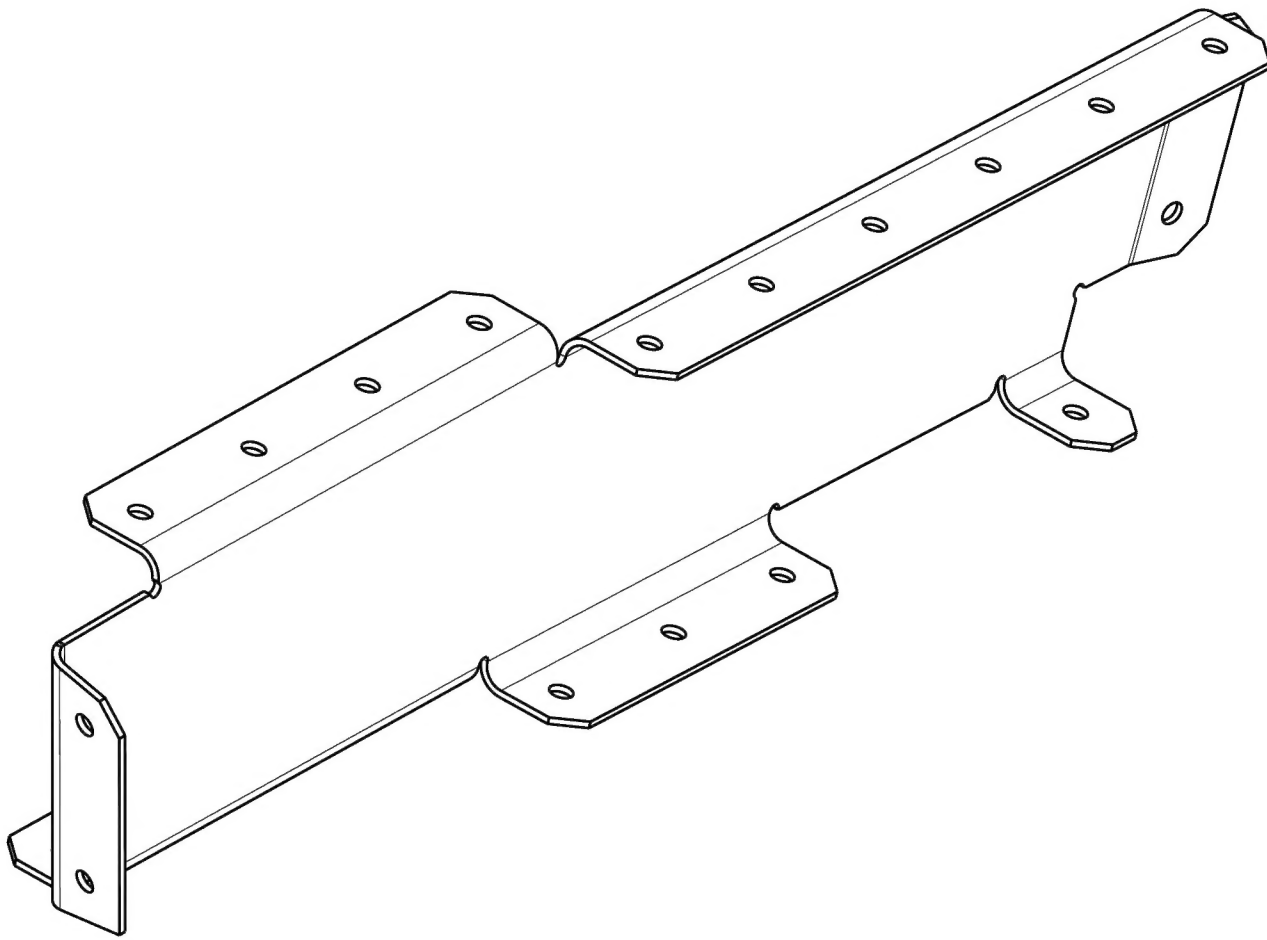
ISS
P1

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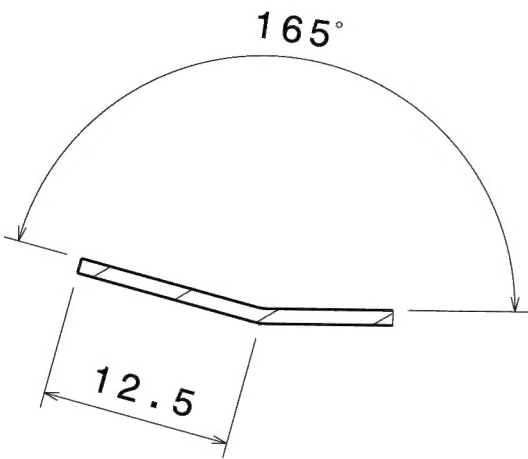
ZONE	ISS	DESCRIPTION	DATE	MODIFIED:	APPROVALS
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				PROJ ENG:	
				MFG ENGR:	
				TECH APPL:	
				DSGN APPL:	



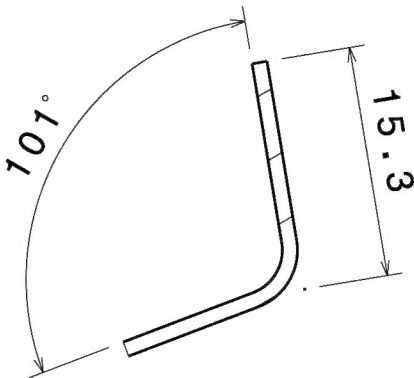
SECTION A-A
TYP FLANGE
SCALE: 2:1



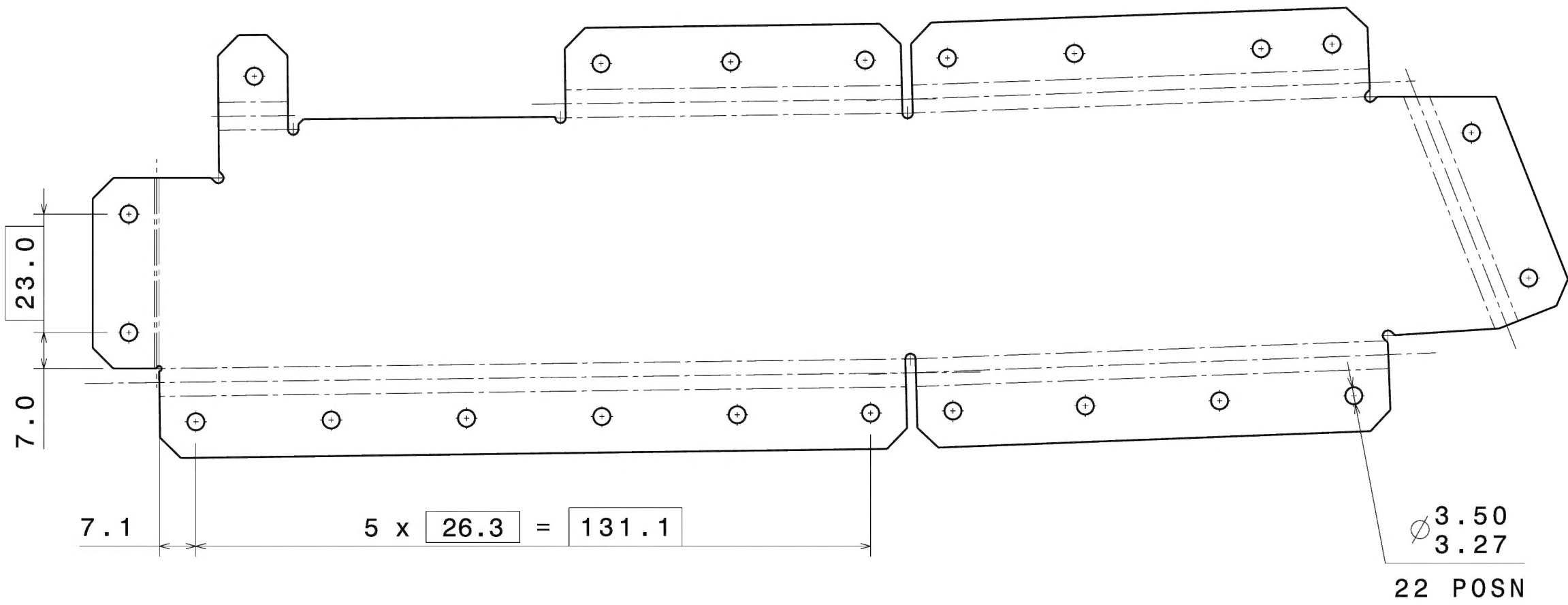
ISOMETRIC VIEW
N.T.S



SECTION B-B
SCALE: 2:1



SECTION VIEW C-C
SCALE 2:1



FLAT PATTERN

NOTES

- MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
- REMOVE ALL BURRS AND SHARP EDGES.
- INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
- UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: $\phi \pm 0.34$
- FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
- PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
- ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

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QB21902 - AS DRAWN
QB21903 - OPP HAND

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES	
TOLERANCES ARE:	
DECIMALS	ANGLES
.X ± 1.0	± 0.5 DEG
.XX ± 0.5	
.XXX ± 0.25	
.XXX ± -	
SURFACE FINISH	3.2
DO NOT SCALE DRAWING	

THIRD ANGLE PROJECTION
DRG PER ASME Y14.5M-1994 OR BS 8888
APPLICATION
NEXT ASSY
USED ON
QB05043

APPROVALS	
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DRG CHCK	T CLARK
PROJ ENG	
MFG ENGR	
TECH APPL	
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DSGN APPL	E C BULA
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PALL AERPOPOWER ENGINEERING.		PORTSMOUTH, ENGLAND	
TITLE			
FLOW GUIDE			
SIZE A1.	DWG CODE UD068	DRG NO QB21902/QB21903	ISS P1
SCALE 1:1	WEIGHT	SHEET A	OF A